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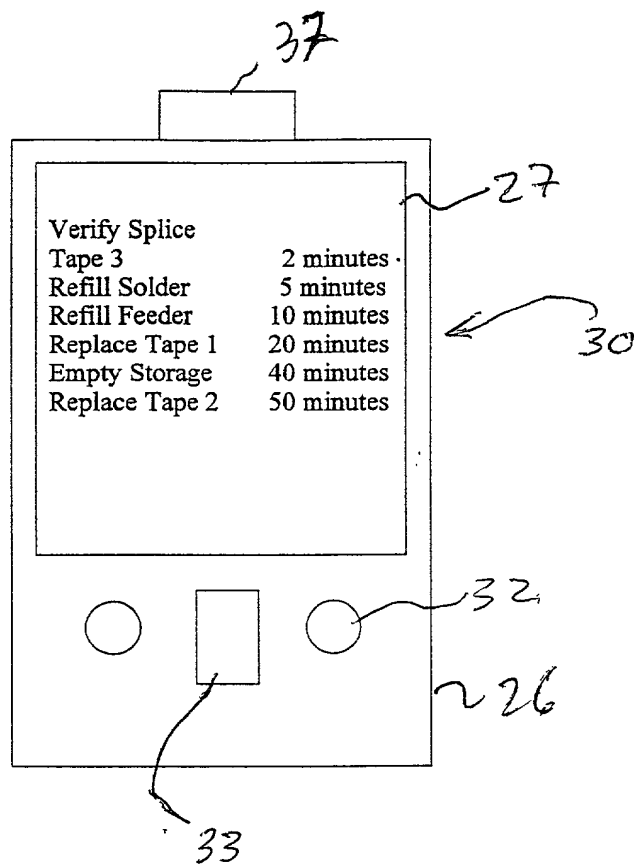


FIG. 2

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graph TD
    101[Receive inputs from monitors for screen printer and placement machines via a LAN] --> 102[Calculate in processor the times for next actions by the operator for the screen printer and placement machines]
    102 --> 103[Display times for next actions by the operator on a handheld device, the times being listed in descending order]
    103 --> 104[Once operation occurs, remove action from list and recalculate]
  
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FIG. 3